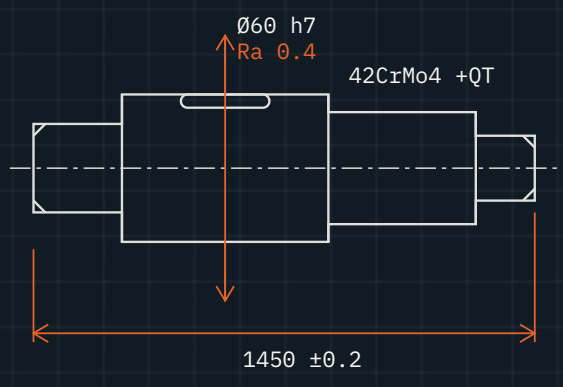
CNC TURKEY
IDEAS TAKE SHAPE

BUYER'S GUIDE · SAMPLE TO SERIES

FROM DRAWING TO SERIES PRODUCTION

How sourcing CNC parts from Türkiye works: one contact and one production plan, from the first drawing through sample approval to repeat orders delivered to your door.



2 DAYS
FIRST TECHNICAL RESPONSE

1-4 WK
SAMPLES AND PROTOTYPES

2-10 WK
SERIES PRODUCTION

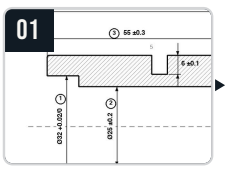
0% DUTY
INTO THE EU WITH A.TR · 3-6 DAYS BY ROAD

01 THE ROUTE, STEP BY STEP

11 STEPS · 2 STAGES

A SAMPLE STAGE

01 – 05



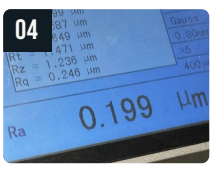
RFQ
Drawing + STEP

02 ≤2 DAYS

Review & quote
Written route



Sample order
Qty in the quote



Sample + FAI
1–4 weeks

05 ✓ OR REVISE

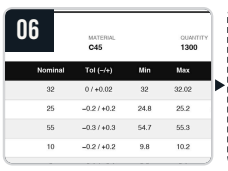
Your approval
Decision

Approved
series stage starts at 06

Changes needed
drawing or process revised, new sample from 04

B SERIES STAGE

06 – 11



Series release
Plan frozen



Pilot batch
Small first lot



Production
2–10 weeks



Inspection
Every shipment



Export packing
A.TR + documents

11 3-6 DAYS

Delivered
Road freight, EU

No pilot needed? 06 goes straight to 08.

Repeat orders restart at 08 on the frozen drawing and inspection plan.

01 Send your drawing — Day 0
PDF drawing with revision, STEP model if available, material, quantity and tolerances. A mutual NDA can be signed first.

02 Technical review and quote — ≤ 2 days
Route, assumptions and open points stated in writing. The quote covers samples and series, Incoterm and inspection scope.

03 Sample order — In the quote
Sample quantity and any sample fee are stated in the quote. Samples are made on the route planned for series.

04 Sample and first article inspection — 1–4 weeks
Drawing characteristics measured and reported, with a full FAI report on request and a material certificate. Samples ship for your check.

05 Your approval — Decision
Approved: series is released. Changes needed: the drawing or the process is revised and a new sample follows.

06 Series release — Frozen
Drawing revision, critical characteristics and the inspection plan are frozen, so every batch is made and measured the same way.

07 Pilot batch (optional) — If you need it
A small first lot from the released plan before full volume, to test fit, assembly or your line. Quantity is agreed in the quote; skip it and go straight to series.

08 Series production — 2–10 weeks
Turning, milling, deep-hole drilling, heat treatment, grinding, honing and hard chrome in one plan; heat treatment or coating adds about 1 week.

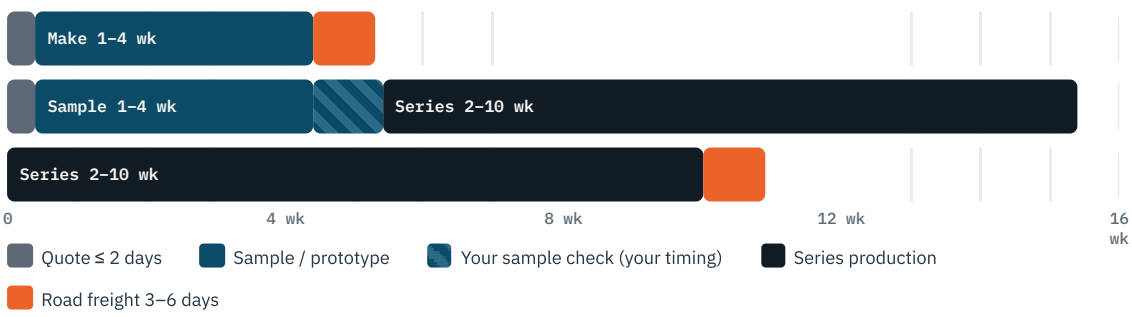
09 Batch inspection — Every shipment
Dimensional report and material certificate with every shipment; EN 10204 3.1 and Cpk reports for series on request.

10 Export packing and documents — Before dispatch
Protective export packing, A.TR for EU deliveries and customs documents; EXW, FCA Istanbul, DAP or CIF/CFR as agreed.

11 Delivered — 3–6 days to the EU
Road freight to Europe takes 3–6 days; sea freight for CIF/CFR. Repeat orders run on the frozen plan.

02 HOW LONG IT TAKES

LONGEST TYPICAL CASE · TO SCALE IN WEEKS



SEND WITH YOUR RFQ

- ☐ PDF drawing with revision
- ☐ STEP model, if available
- ☐ Material and condition
- ☐ Sample quantity, batch and annual volume
- ☐ Critical tolerances and surface finish
- ☐ Heat treatment or coating
- ☐ Delivery country and Incoterm

ARRIVES WITH YOUR PARTS

- Dimensional inspection report
- Material certificate
- FAI report for samples (on request)
- EN 10204 3.1 (on request)
- Cpk for series (on request)
- Export and customs documents

CUSTOMS INTO THE EU

0% DUTY

WITH AN A.TR CERTIFICATE

Industrial goods in free circulation in Türkiye enter the EU without customs duty under the Customs Union. Import VAT and the import declaration still apply.

HAVE A DRAWING? START WITH A SAMPLE.

Teknopark Istanbul R&D company · Turning up to Ø710 × 4000 mm · Ideas take shape

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